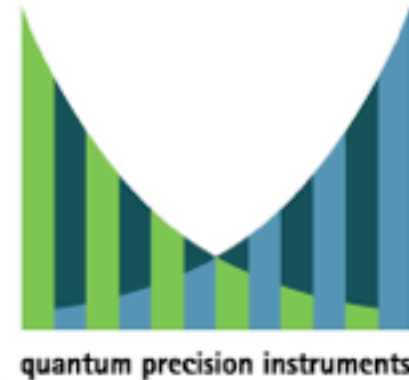


# Sensors and Metrology Devices from Quantum- $\pi$ :

from nanoTrek<sup>®</sup>  
to tunneling photo-detector array



Marek T. Michalewicz, PhD  
CEO & CTO  
Poznan, 5 May 2008

Quantum Precision Instruments  
Asia Private Limited, Singapore

# Quantum Precision Instruments Asia Private Limited

A high-tech early stage company developing Nano Electro-Mechanical (NEMS) sensors, wireless sensor networks and atomic precision metrology nanoTrek® devices especially useful in:

- oil and gas industry,
- security, defense and military,
- medicine and biotechnology,
- aviation, maritime and navigation,
- precision manufacturing and microelectronics fabrication equipment, nanotechnology and scientific industries, and in
- consumer products.

# Motivation:

1. Critical appraisal of concepts
2. Invitation to engage in joint research
3. Suggestions and ideas for research
4. Open problems

# Collaborators:

Piotr Glowacki<sup>1</sup>  
Piotr Slodowy<sup>1</sup>  
Dr Mirosław Walkiewicz<sup>1</sup>  
Dr Ewa Radlinska<sup>1,2</sup>  
Dr Nancy Lumpkin<sup>1,3</sup>  
Dr Steven Bremner<sup>1,3</sup>  
Dr Frederic Green<sup>4</sup>  
Prof Zygmunt Rymuza<sup>5</sup>  
N. Singh<sup>6</sup>  
Dr S. Balakumar<sup>6</sup>  
N. N. Gosvami<sup>7</sup>  
Prof Dr. Herbert O. Moser<sup>8</sup>  
Dr Ao Chen<sup>8</sup>  
Dr Linke Jian<sup>8</sup>  
Dr Shahrain bin Mahmood<sup>8</sup>  
Dr Jong Ren Kong<sup>8</sup>  
Dr A. B. T. Saw<sup>8</sup>  
Dr Zhang Jun<sup>9</sup>  
Dr Chen Wenjie<sup>10</sup>  
Tsung-Chi Chen<sup>11</sup>  
Prof. Arvind Raman<sup>11</sup>  
Prof. Ron Reifenger<sup>11</sup>

1: Quantum- $\pi$   
2: Australian National University, Canberra, Australia  
3: Cavendish Laboratory, University of Cambridge, UK  
4: University of New South Wales, Sydney, Australia  
5: Institute of Micromechanics and Photonics, Warsaw University of Technology, Warsaw  
6: Institute of Microelectronics, Singapore  
7: Institute of Materials Research and Engineering, Singapore and Department of Mechanical Engineering, National University of Singapore  
8: Singapore Synchrotron Light Source, National University of Singapore  
9: Data Storage Institute, Singapore  
10: Institute of Manufacturing Technology, Singapore  
11: Birck Nanotechnology Laboratory, Purdue University, USA

# Scientific Advisers:

Prof. James Gimzewski	Professor of Chemistry, Department of Chemistry and Biochemistry, University of California Los Angeles, USA
Prof. Harold G. Craighead	Charles W. Lake Professor of Engineering, Professor of Applied and Engineering Physics, Director, Nanobiotechnology Center, Cornell University, NY, USA
Prof. Boleslaw K. Szymanski	Professor of Computer Science, Director, Center for Pervasive Computing and Networking, Rensselaer Polytechnic Institute, Troy, NY, USA
Prof. Zygmunt Rymuza	Professor at the Institute of Micromechanics and Photonics, Warsaw University of Technology, Poland
Prof. Derek Y C Chan	Personal Chair in Mathematics, Department of Mathematics and Statistics, The University of Melbourne, Australia
Dr Anthony Sasse	M.B.B.S. (Uni of Melb), F.R.A.C.P.
Dr Halit Eren	Senior Lecturer, Department of Electrical and Computer Engineering, Curtin University of Technology, Perth, Australia
Dr Nancy Lumpkin	ex-Research Fellow, Cavendish Laboratory, University of Cambridge, UK

# Quantum- $\pi$ facilities in Singapore



Quantum- $\pi$  is located  
at NUS Business Incubator

Collaborations:

SSLS: Singapore Synchrotron Light Source

SPRING Singapore  
Standards, Productivity and Innovation Board

A\*STAR

Agency for Science Technology & Research

IMRE

Institute of Materials Research & Engineering

IME

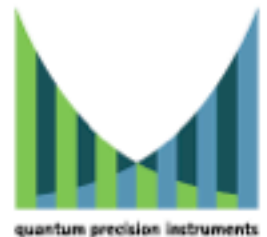
Institute of Microelectronics

DSI

Data Storage Institute

SIMTech

Singapore Institute of Manufacturing  
Technology



# Quantum tunneling

Tunneling of particles (electrons, protons, alpha particles) is an exclusively quantum phenomena arising out of the particle-wave duality. It can only be explained by laws of quantum physics. In the quantum realm particles like an electron can penetrate energy barriers higher than the energy of a particle, and appear on the “other side” in a “ghost-like” manner.

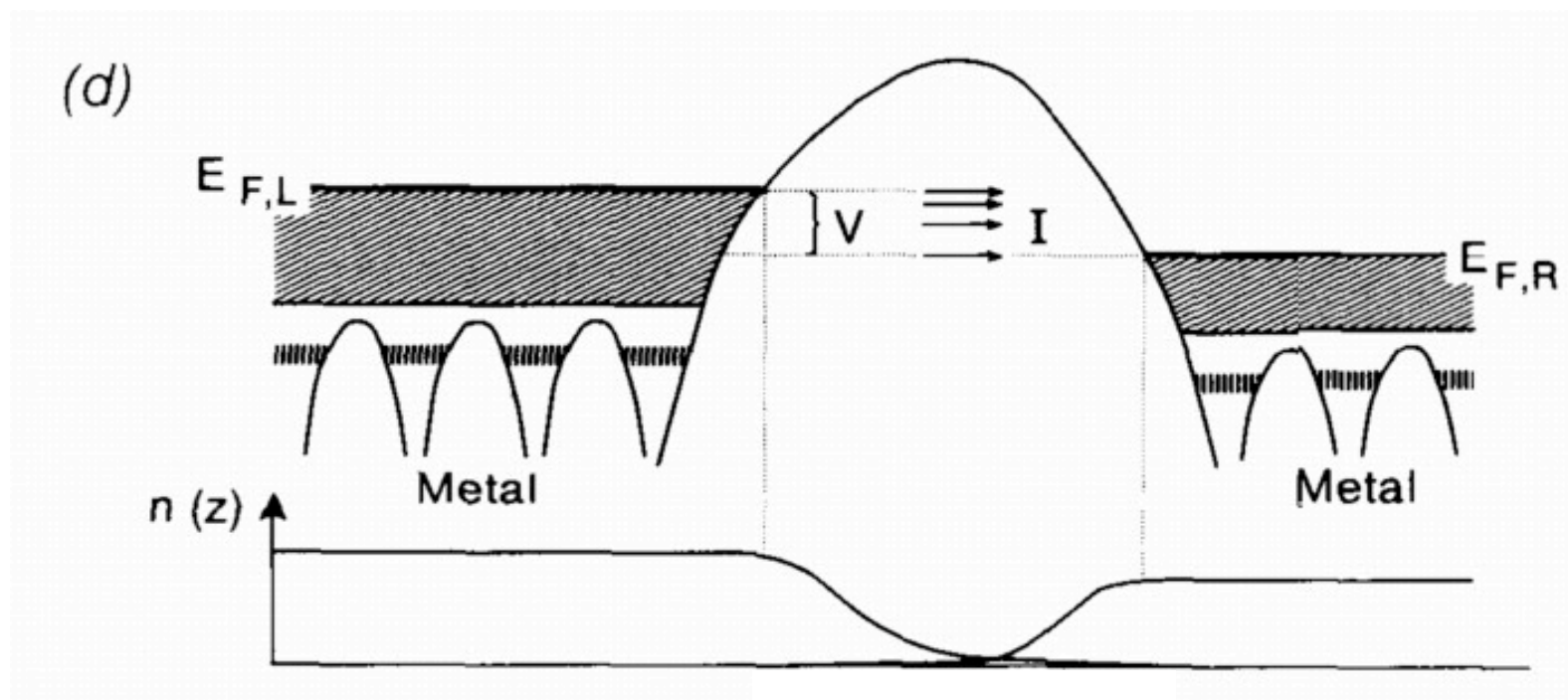
Quantum tunneling is a very well established natural phenomenon observed for example in energy production in the Sun and stars, alpha decay of heavy nucleus and used in many modern day devices such as an Esaki tunnel diode, SQUID and the Scanning Tunneling Microscope.

Several Nobel Prizes in Physics were awarded for discoveries and contributions related to quantum tunneling effect:

- ▶ L.-V. de Broglie (1927, particle-wave duality)
- ▶ H.A. Bethe (1967, energy production in the Sun and stars)
- ▶ B. D. Josephson (1973, theoretical predictions of the properties of a supercurrent through tunnel barrier, Josephson effects)
- ▶ L. Esaki and I. Giaever (1973, experimental discoveries regarding tunneling phenomena in semiconductors and superconductors, respectively)
- ▶ G. Binnig and H. Rohrer (1986, design of the scanning tunneling microscope).



# Gerd Binnig and Heinrich Rohrer, IBM Zurich Lab Scanning Tunneling Microscope, Nobel Prize in Physics 1986

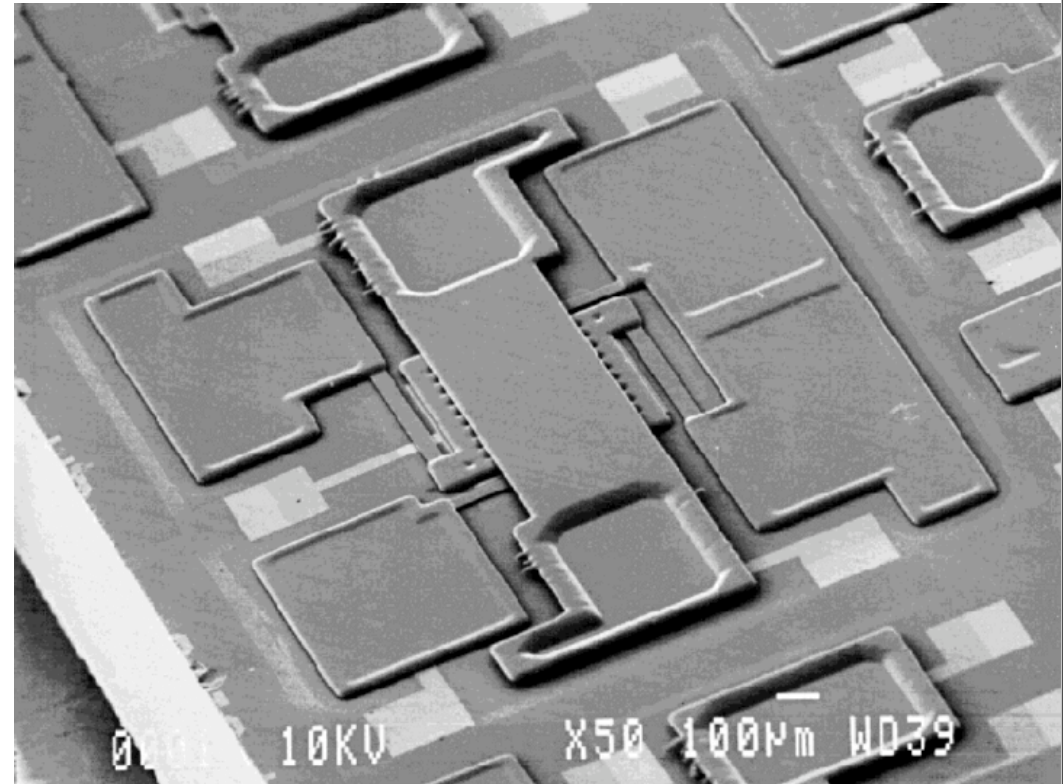
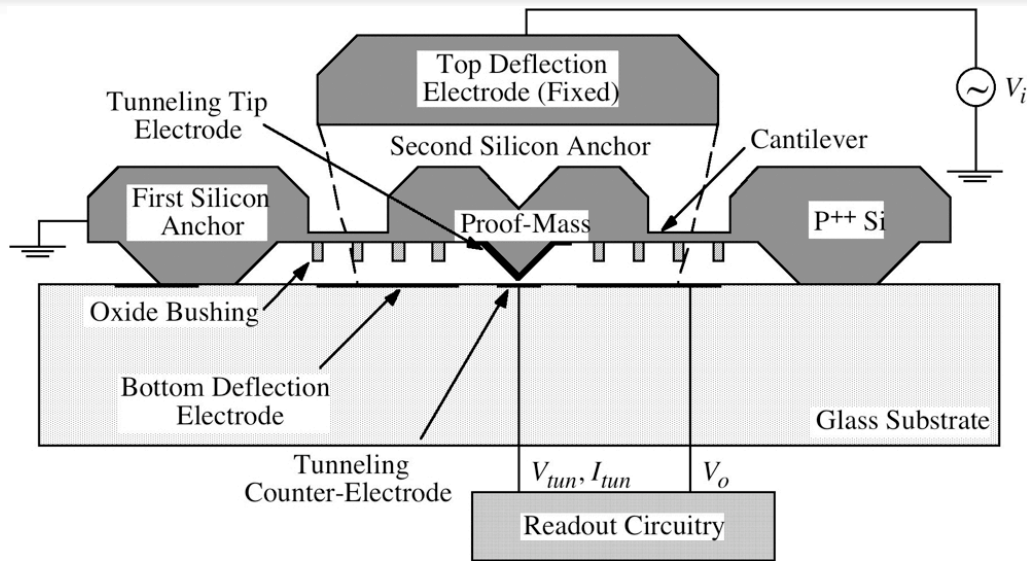


quantum precision instruments



quantum precision instruments





The general structure of the low-voltage tunneling-based accelerometer

The SEM photograph of a tunneling microaccelerometer fabricated using silicon-wafer-dissolved process and glass bonding. The picture shows the top electrode, and the perforated proof mass partially visible under this electrode

# Devices and Concepts:

1. nanoTrek® - a quantum tunneling based linear encoder of position, motion and alignment
2. dynamic nanoTrek® – Nano Electro-Mechanical Systems (NEMS) sensors for measurements of vibration, acceleration, pressure, flow, etc.
3. new designs for the AFM cantilevers that do not require optical metrology to measure bending and torsions but utilize quantum tunnelling
4. 2-D tuneable diffraction gratings for atom beams, or a new type of an atom optics chip
5. quantum tunneling photo-detector cross-grid arrays

# nanoTrek<sup>®</sup>: Principle of operation

## Demo 1

# Principles: Understanding and Control

- |               |   |
|---------------|---|
| The System    | Two arrays of long metallic strips overlaid each other, separated by a thin uniform spacer of dielectric. Dimensions are on the scale of tens of nanometers.  |
| The Signal    | When a voltage is applied across the arrays, quantum tunneling of electrons across the spacer manifests as a measurable current.  |
| The Challenge | The current is highly sensitive to the mutual overlap of the strips, both in relative lateral offset and relative angular orientation. We must compute and optimize the current in a local potential that is highly nonuniform. |
| The Payoff    | A unique, well controlled, reproducible nanometrology.  |

# Theoretical Description I

## Tunneling Current as a Function of Overlap Area

The tunneling current by first-order perturbation theory [John Bardeen formula] is

$$I = e/h \sum M_{m,n}^2 \delta(E_m - E_n)$$

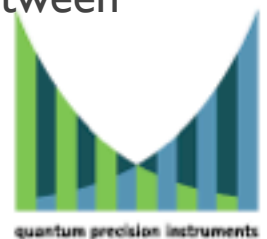
where  $M_{m,n}$  is the tunnelling matrix element between the states  $\psi_m$  in one quasi-1-D conductor and  $\psi_n$  in another one:

$$M_{m,n} = 1/2 \int dS (\psi_m^* \nabla \psi_n - \psi_n \nabla \psi_m^*)$$

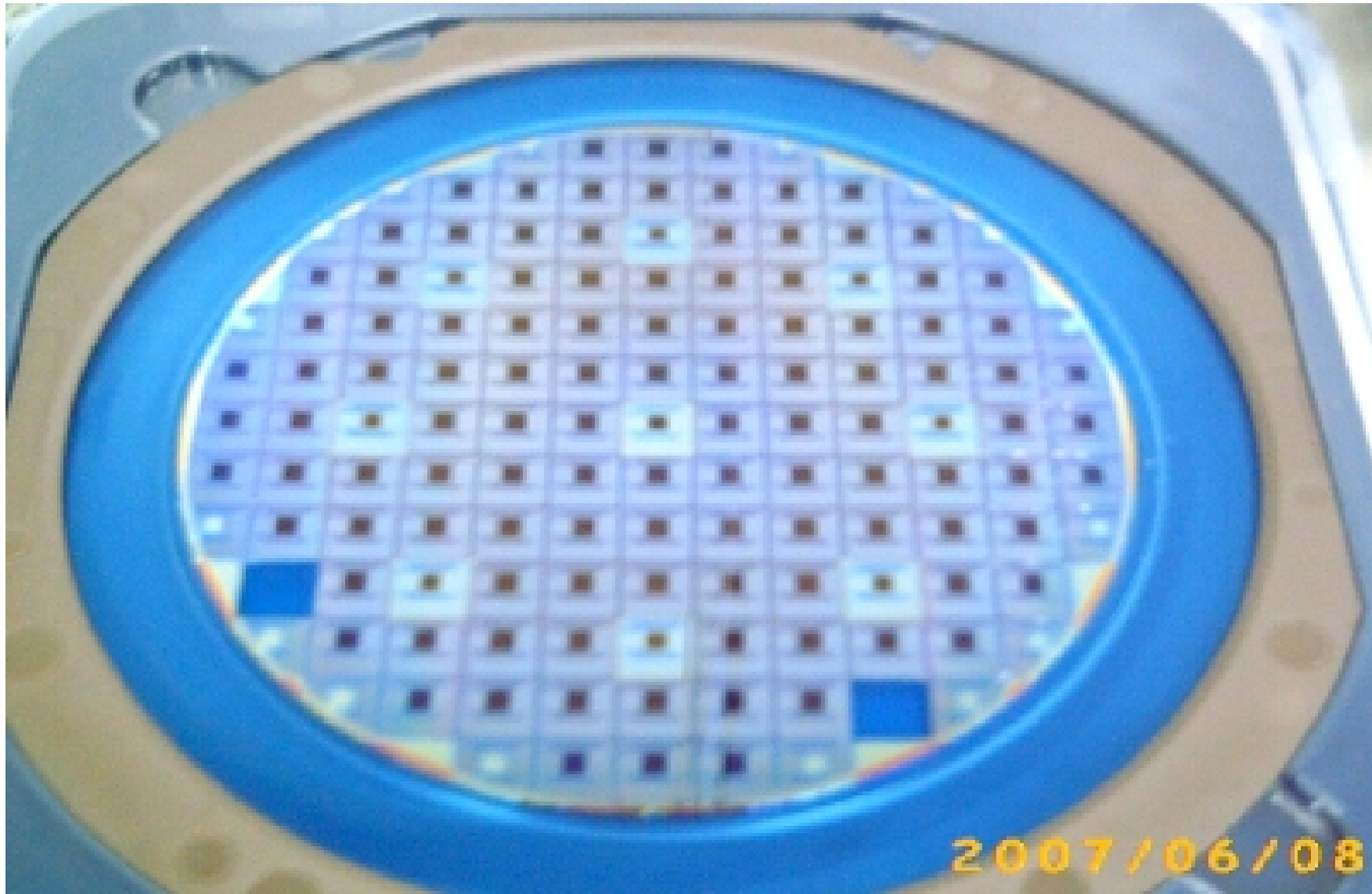
note the above can be approximated by  $\sim 1/2 A(\Theta) j_{mn}$ , where  $A(\Theta)$  is the area of conductors geometrical overlap. For wave functions in quasi-1-D conductors of square cross section that can “spill” on one side of a square the matrix element is

$$M_{m,n} = \kappa_z e^{-\kappa_z D} \int dS \psi_1^* \psi_2$$

where  $\kappa_z = 2\pi/\hbar(2m\phi)^{1/2}$ ,  $\phi$  is the the work function and  $D$  is the vertical separation between the plates. The integral above is the function of overlap area and hence  
..... an angle of rotated plates. This function is linear for small angles.



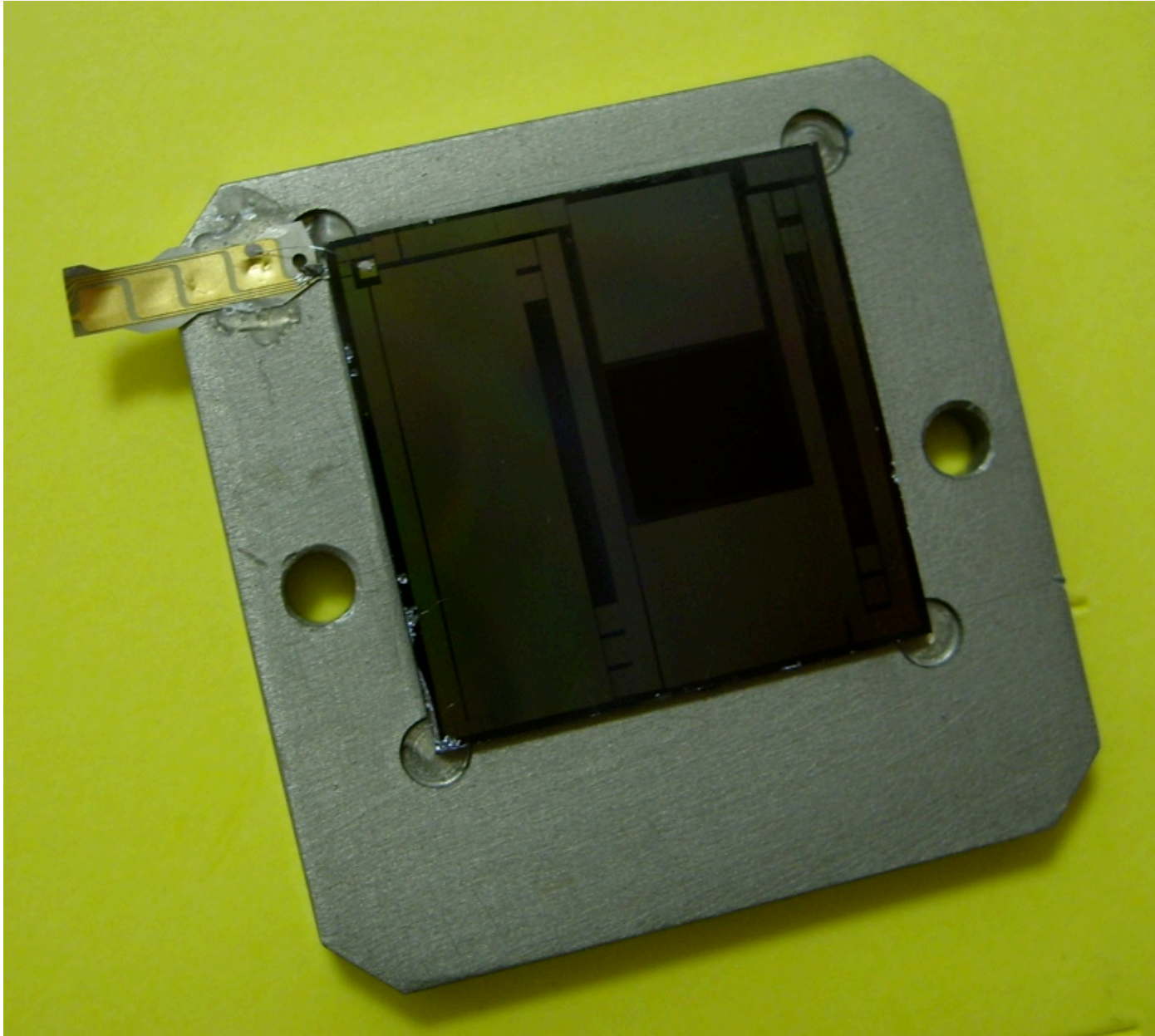
# 8' wafer fabricated at IME Singapore



Quantum- $\pi$  – sensing the future



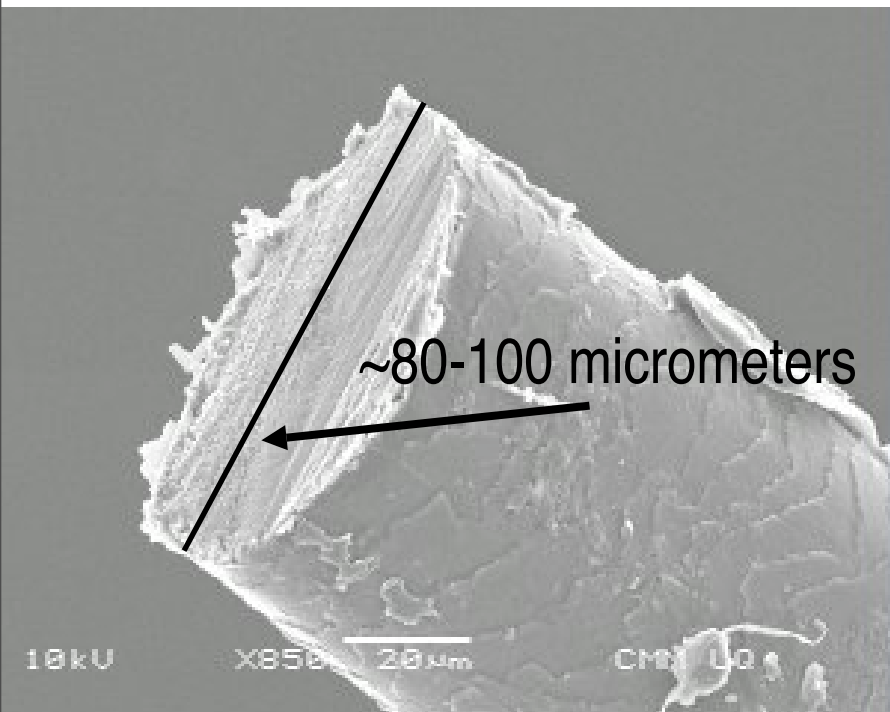
# nanoTrek<sup>®</sup> one plate set in a holder



Quantum- $\pi$  – sensing the future

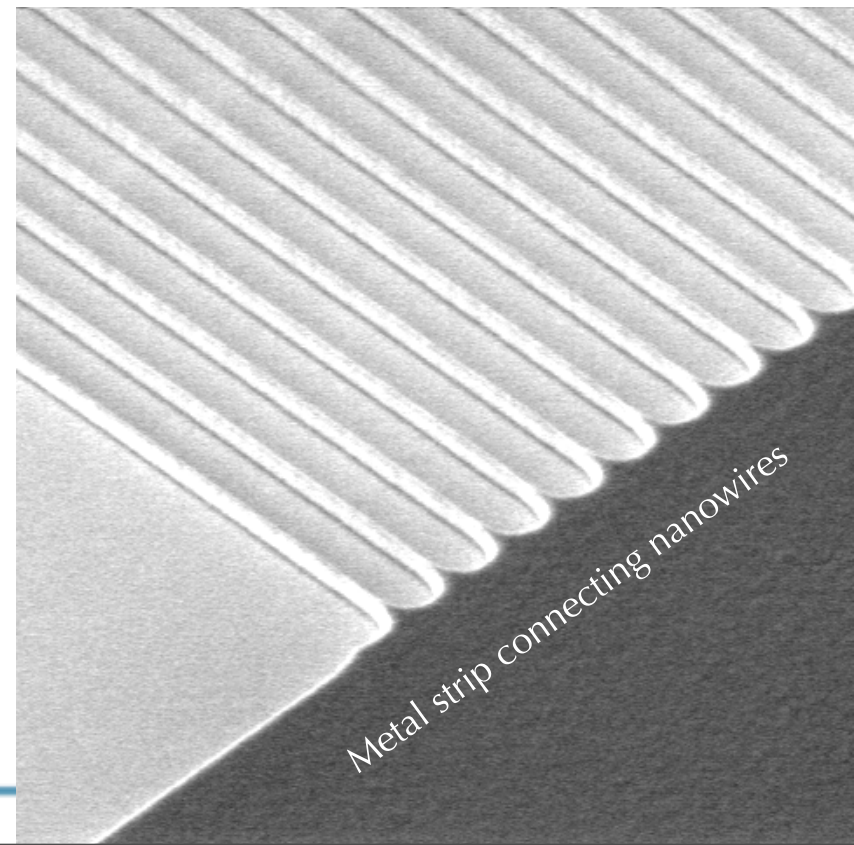
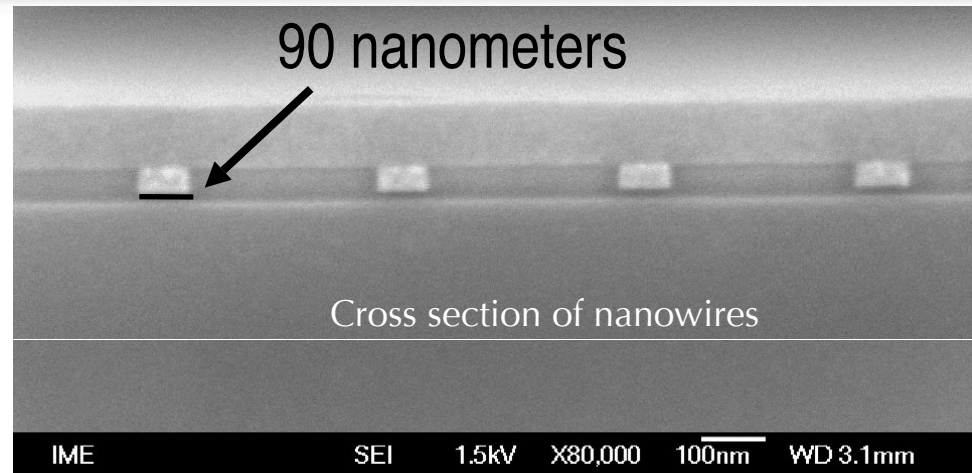


# Prototype nanoTrek<sup>®</sup> devices fabricated at IME



Electron Microscope Image  
of human hair

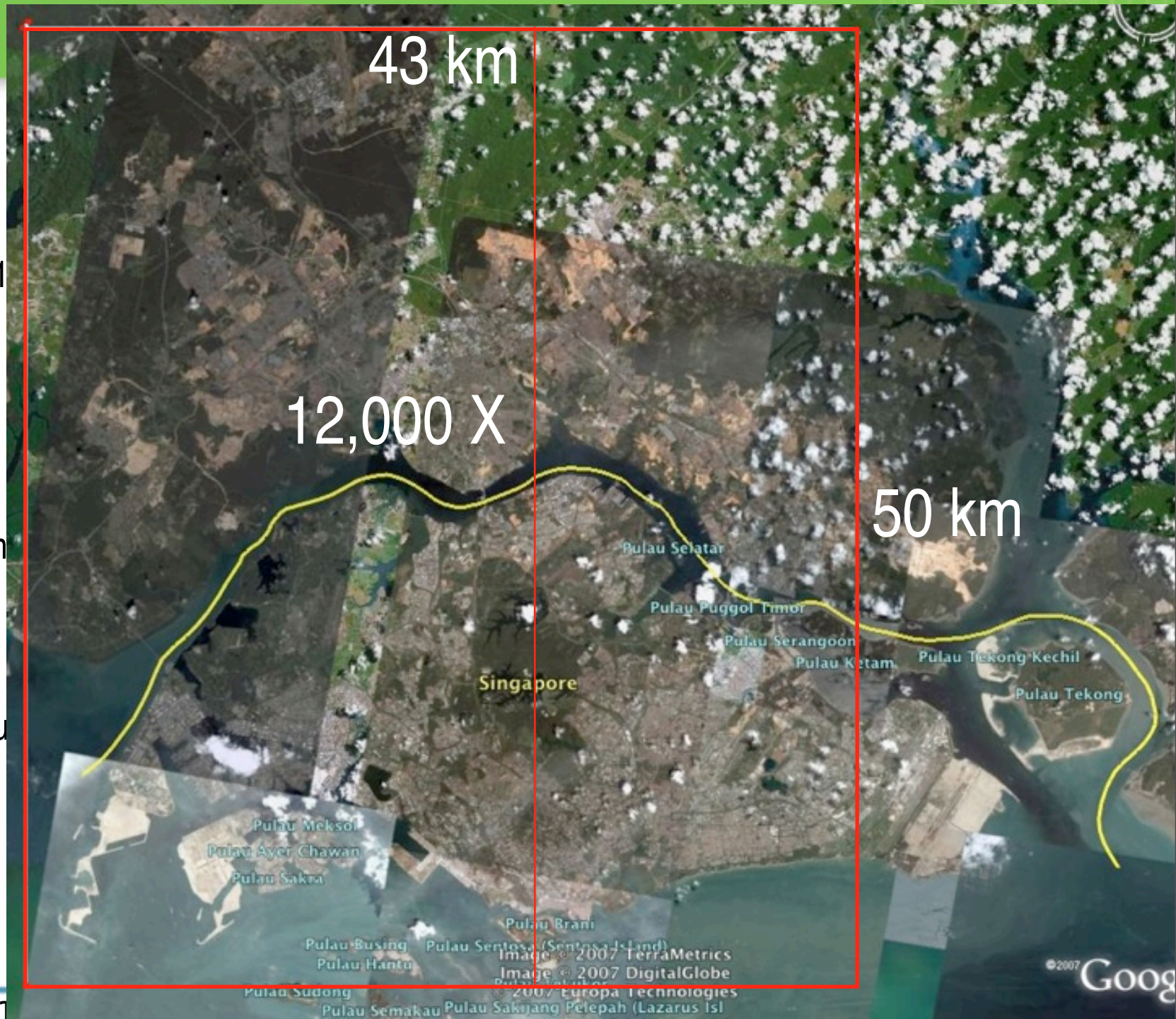
Each nanowire is ~1/1000th width of  
of human hair!



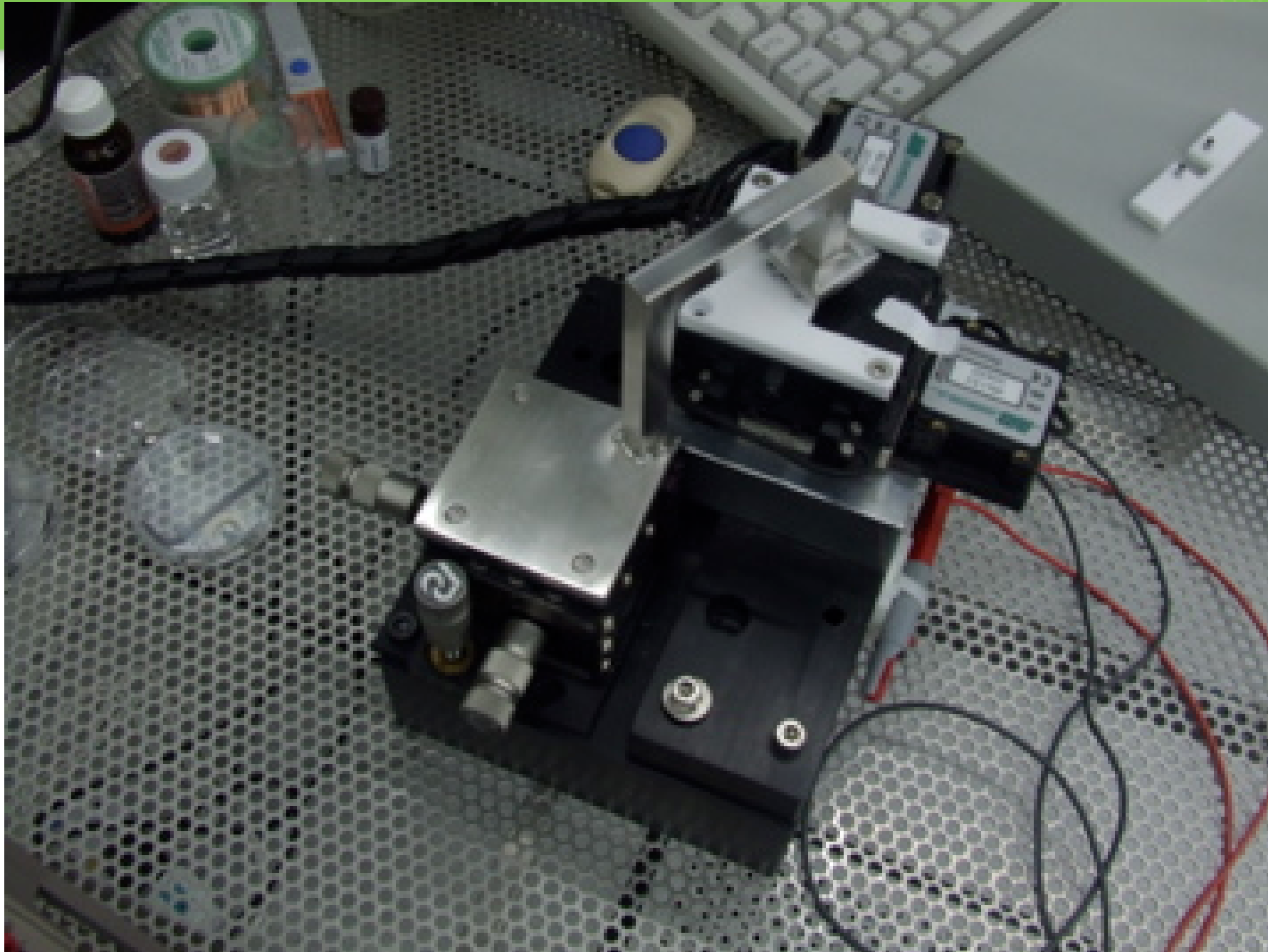


# nanoTrek® devices - scale analogy

Imagine a straight path 1 meter wide running the entire length of 50 km, and another one, separated by 2 meters, and another one... Imagine 12,000 such 1m wide and 50 km long paths! Now, shrink this picture ten million times and you get an image of one of the hundreds of nanoTrek® devices



# Quantum- $\pi$ experimental set-up at IMRE

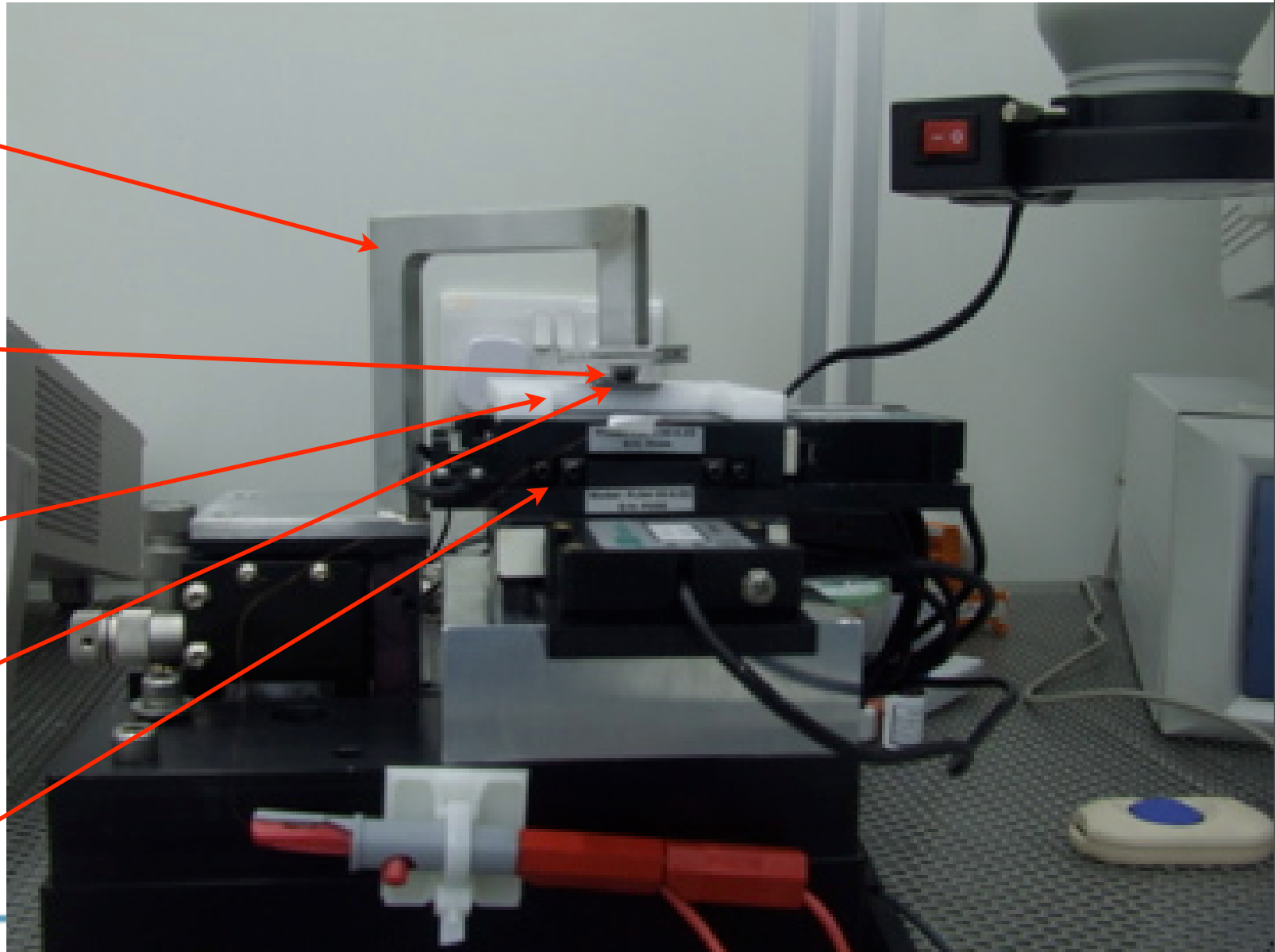


Quantum- $\pi$  – sensing the future



# Quantum- $\pi$ experimental set-up at IMRE

- top plate fixture  
"gallows"
- top nanoTrek plate is  
glued to ball-ended  
gallows
- bottom nanoTrek plate is  
fixed to telfon holder
- nanoTrek device
- nanopositioner  
(Nanomotion)

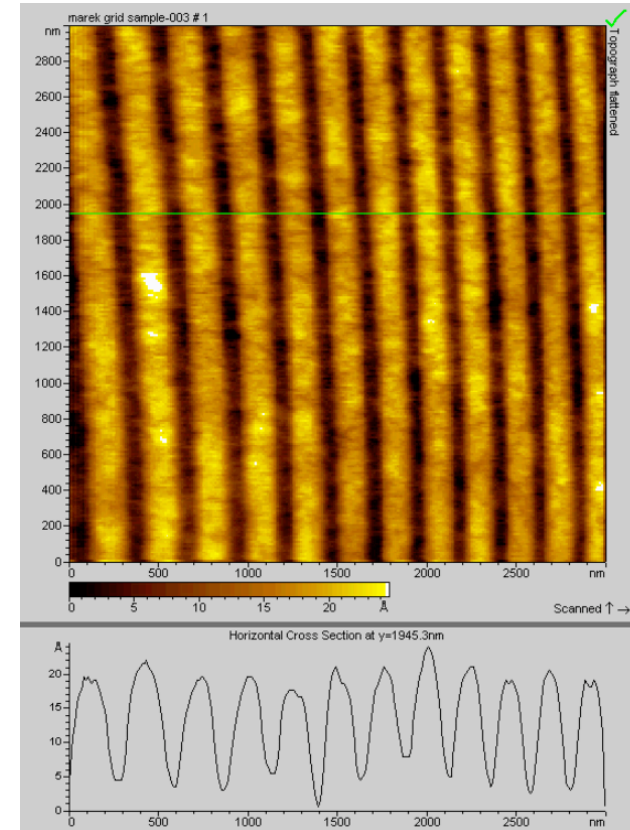
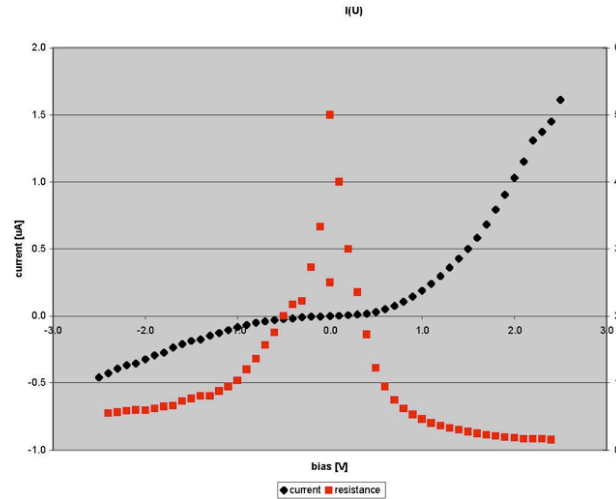


# Product 1: Quantum Tunneling Linear Encoder of Position

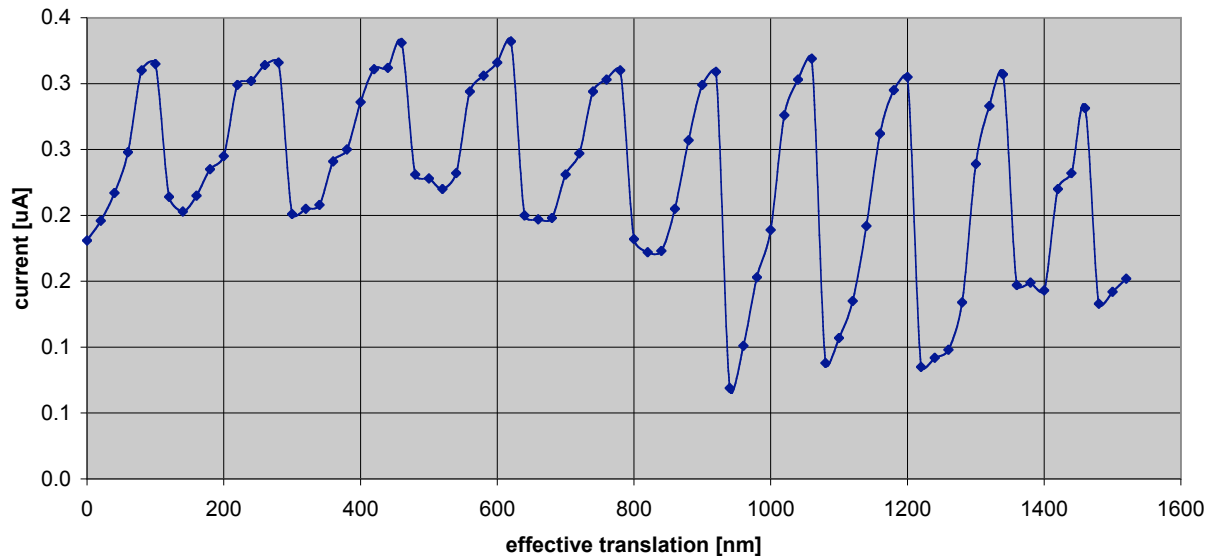
Unique metrology:

Target range: 20 cm

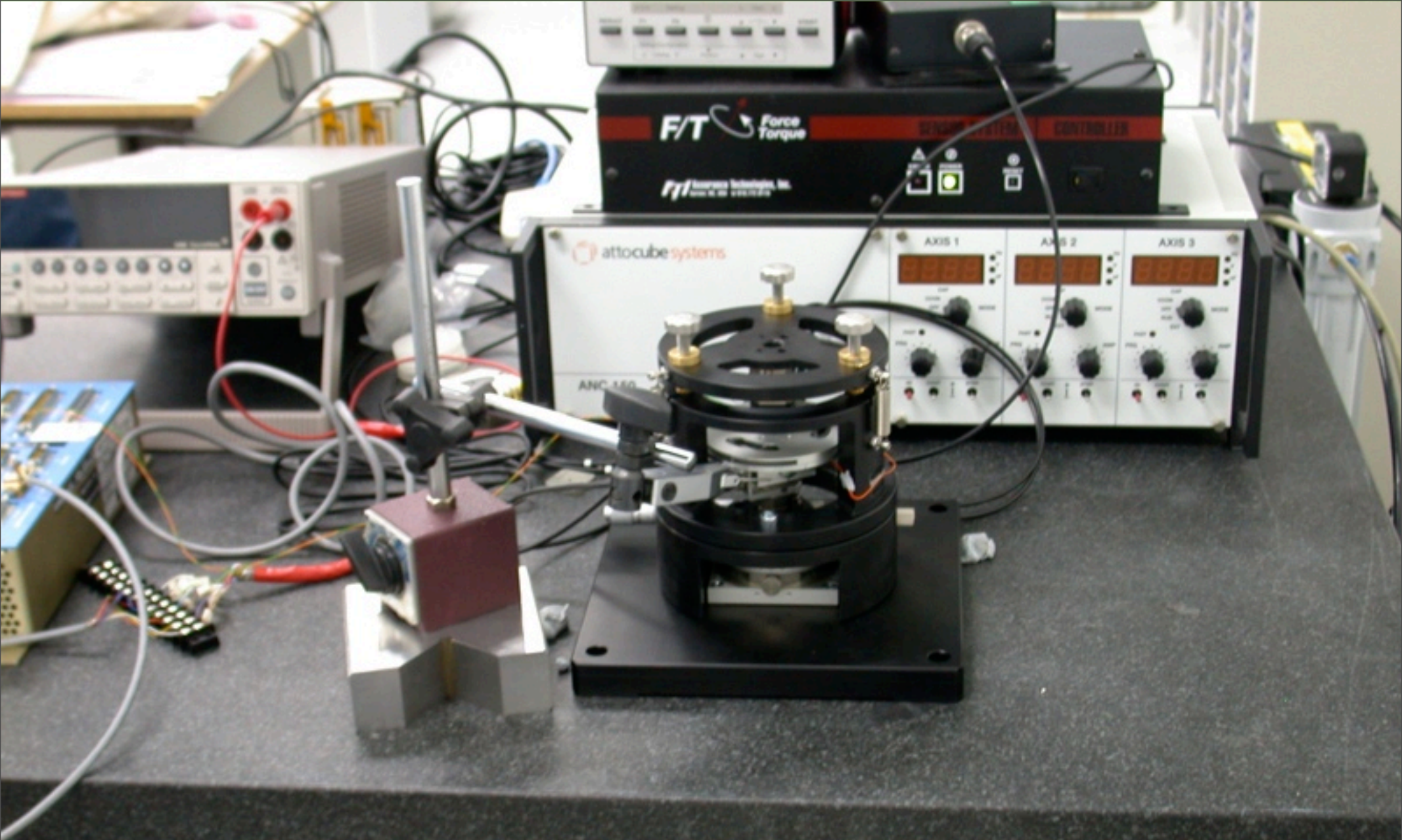
Target resolution: 0.1 pm  
(with interpolation)



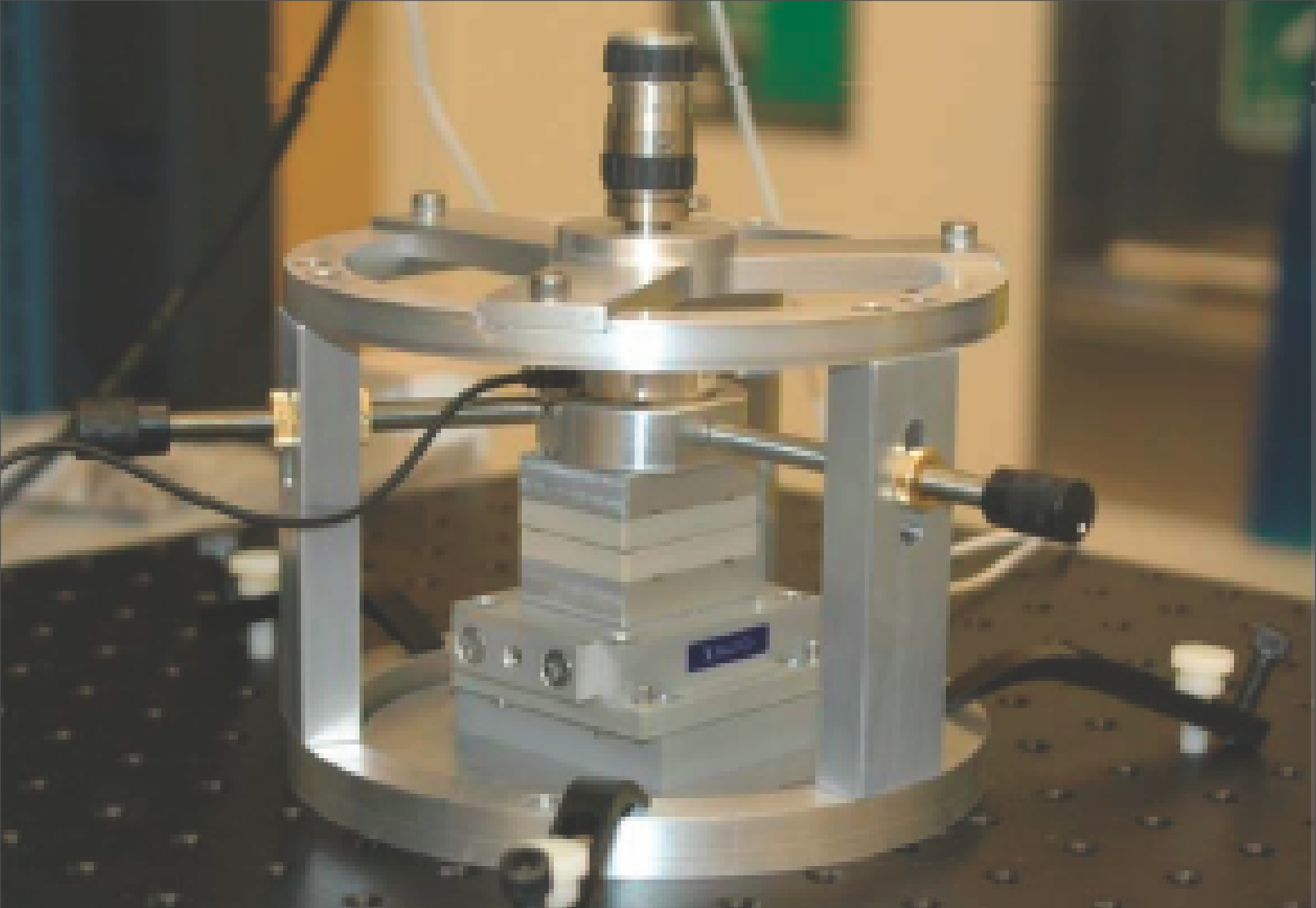
Current vs. X-axis translation







Quantum- $\pi$  experimental set-up at SIMTech



Quantum- $\pi$  experimental set-up at Purdue U.

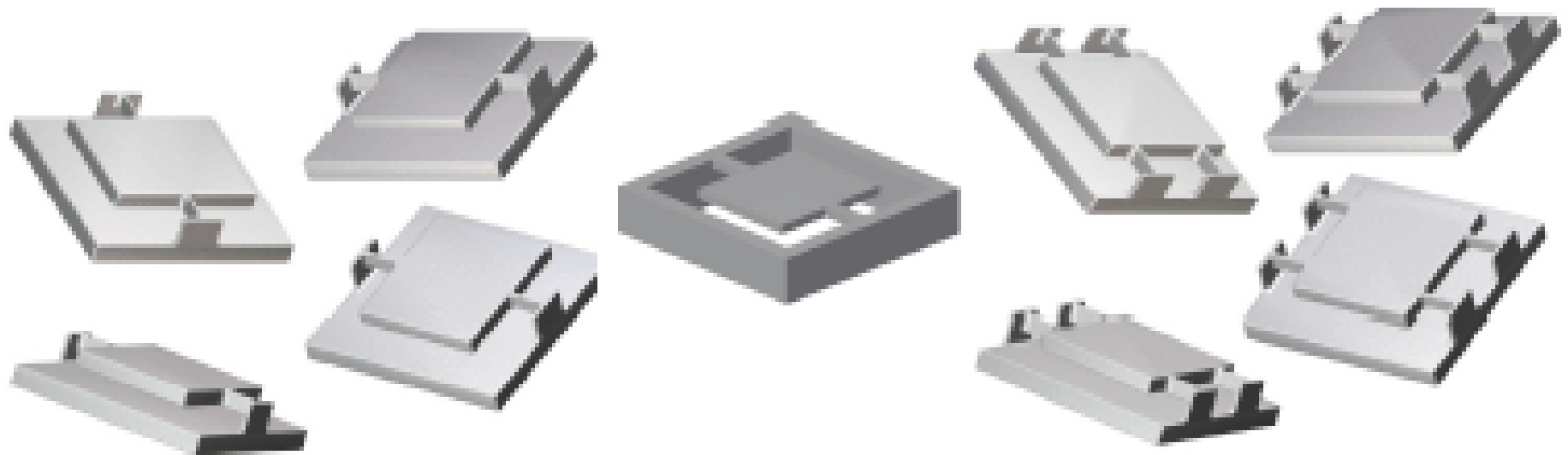


# Moire interference patterns





# Dynamic nanoTrek<sup>®</sup> devices



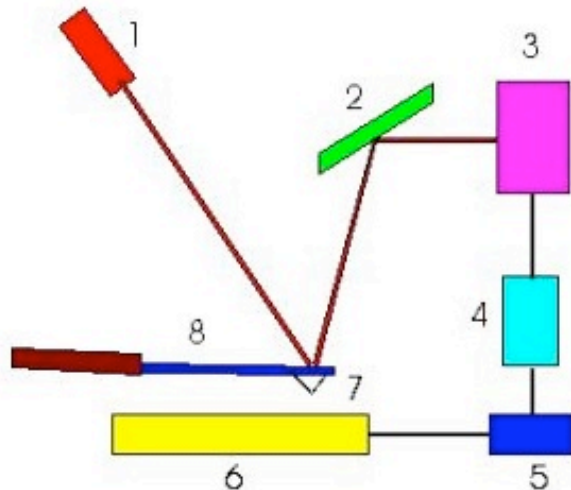
# 2-D Tuneable Diffraction Grating for Atoms and Molecules

## Quantum- $\pi$ Atom Chip



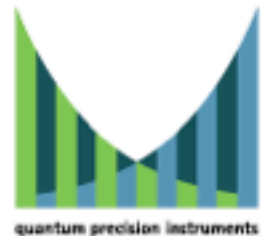
# New Metrology of Cantilever Bending

## AFM



1. Laser
2. Mirror
3. Photodetector
4. Amplifier
5. Register
6. Sample
7. Probe
8. Cantilever

An atomically sharp tip is scanned over a surface with feedback mechanisms to maintain the tip at a constant force (to obtain height information), or height (to obtain force information) above the sample. Tips are typically made from  $\text{Si}_3\text{N}_4$  or  $\text{Si}$ , and extended down from the end of a cantilever. A diode laser is focused onto the back of the reflective cantilever. As the tip scans the surface of the sample, moving up and down with the contour of the surface, the laser beam is deflected into a dual element photodiode which measures the difference in light intensities between the upper and lower photodetectors, and then converts to voltage.



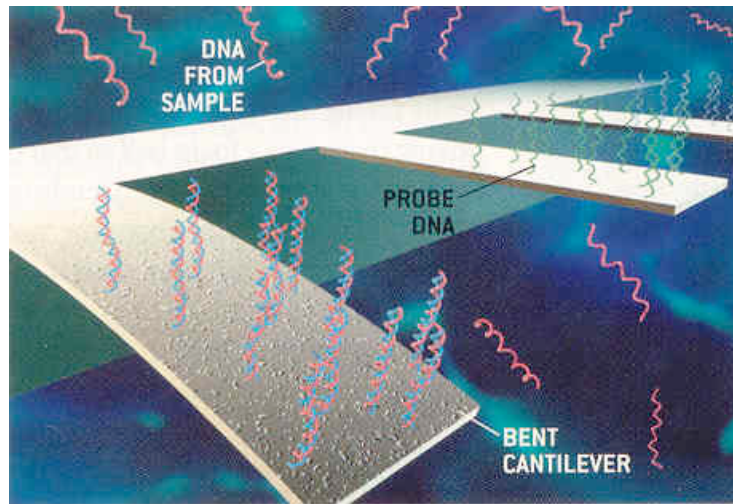
# New Metrology of Cantilever Bending

“  
.....  
A complementary effort is based on atomic force microscopy (AFM) in which a sandwich immunoassay attaches magnetic beads to a microfabricated cantilever (R. Colton, NRL). In the laboratory the AFM technology is already 100 to 1,000 times more sensitive than conventional immunoassays....”

from: NATIONAL  
NANOTECHNOLOGY  
INITIATIVE:

Leading to the Next Industrial Revolution  
A Report by the Interagency Working Group on  
Nanoscience, Engineering and Technology  
Committee on Technology  
National Science and Technology Council  
February 2000  
Washington, D.C.

# Cantilever DNA Sensor



[www.ibm.com](http://www.ibm.com)

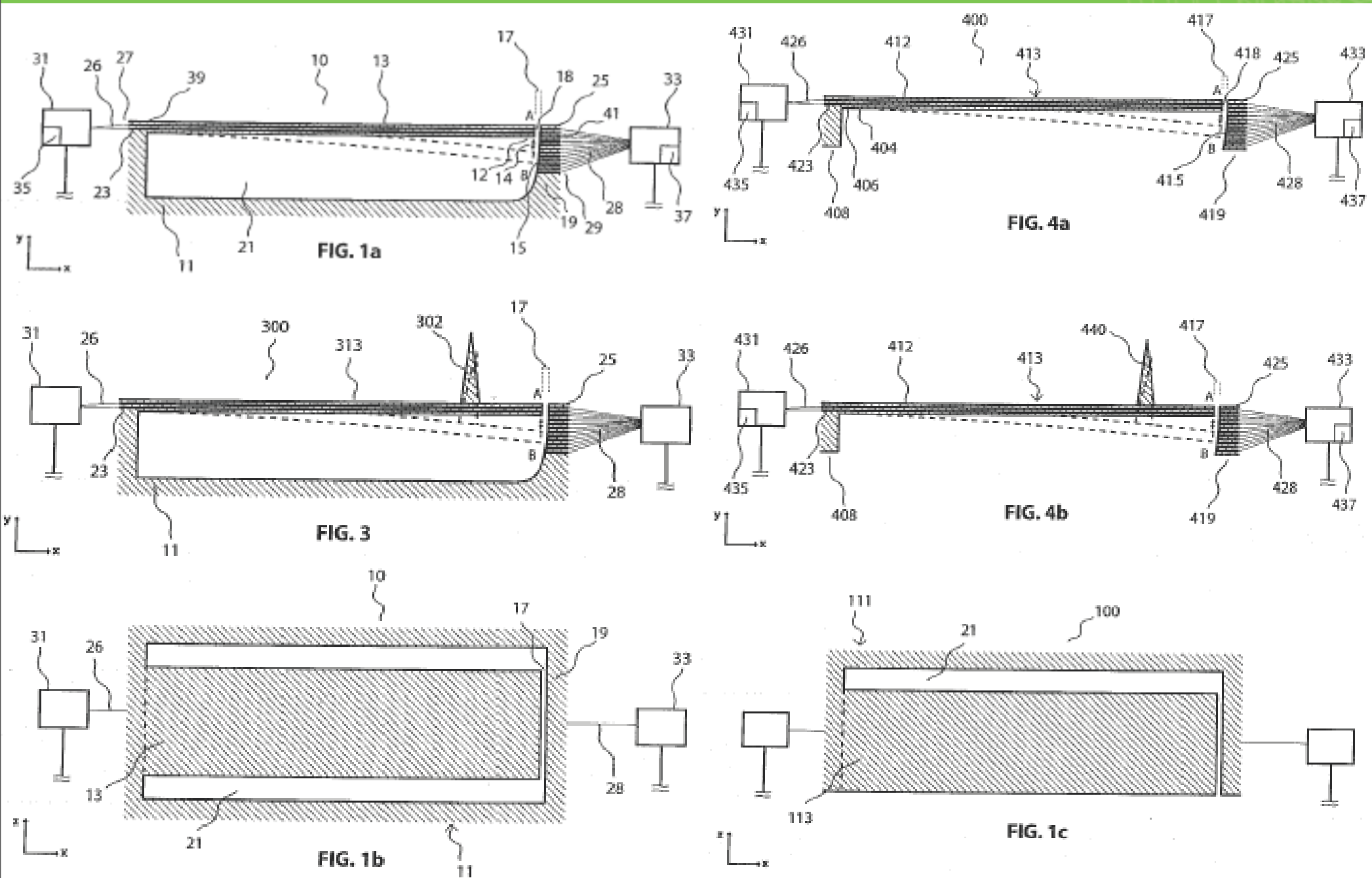
- Probe DNA fragments are attached to cantilevers
- If complementary DNA fragments are in the analyte, they will bind and deflect the beam

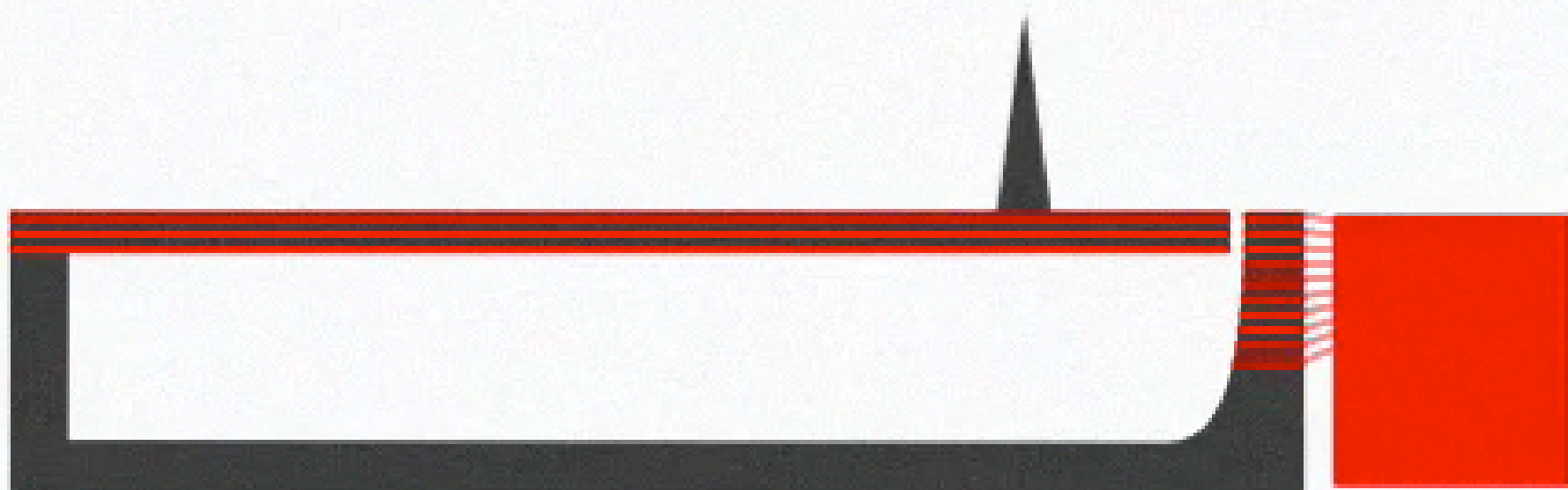


*NanoSensors – Feb. 12, 2003*

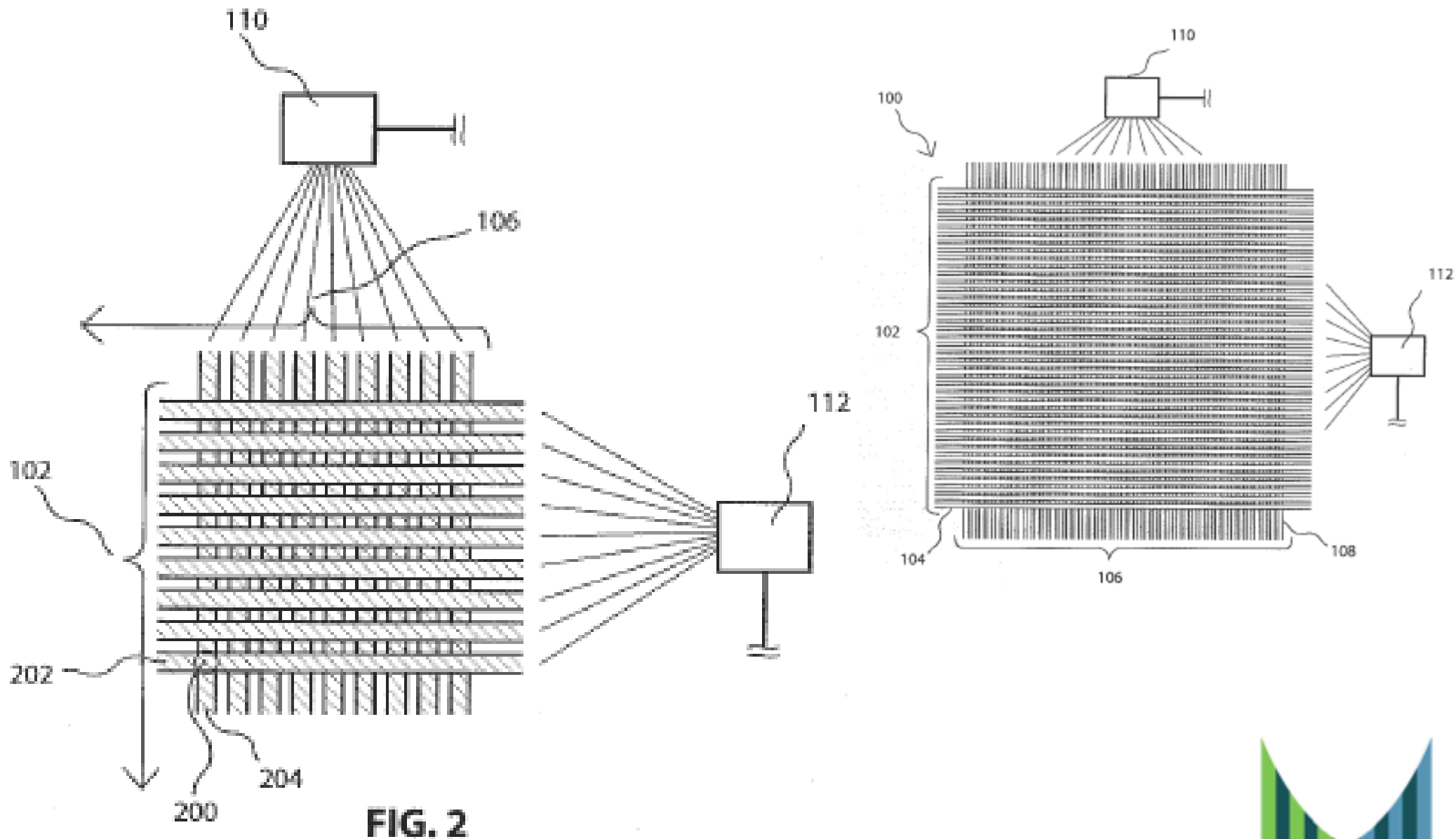


# New Metrology of Cantilever Bending

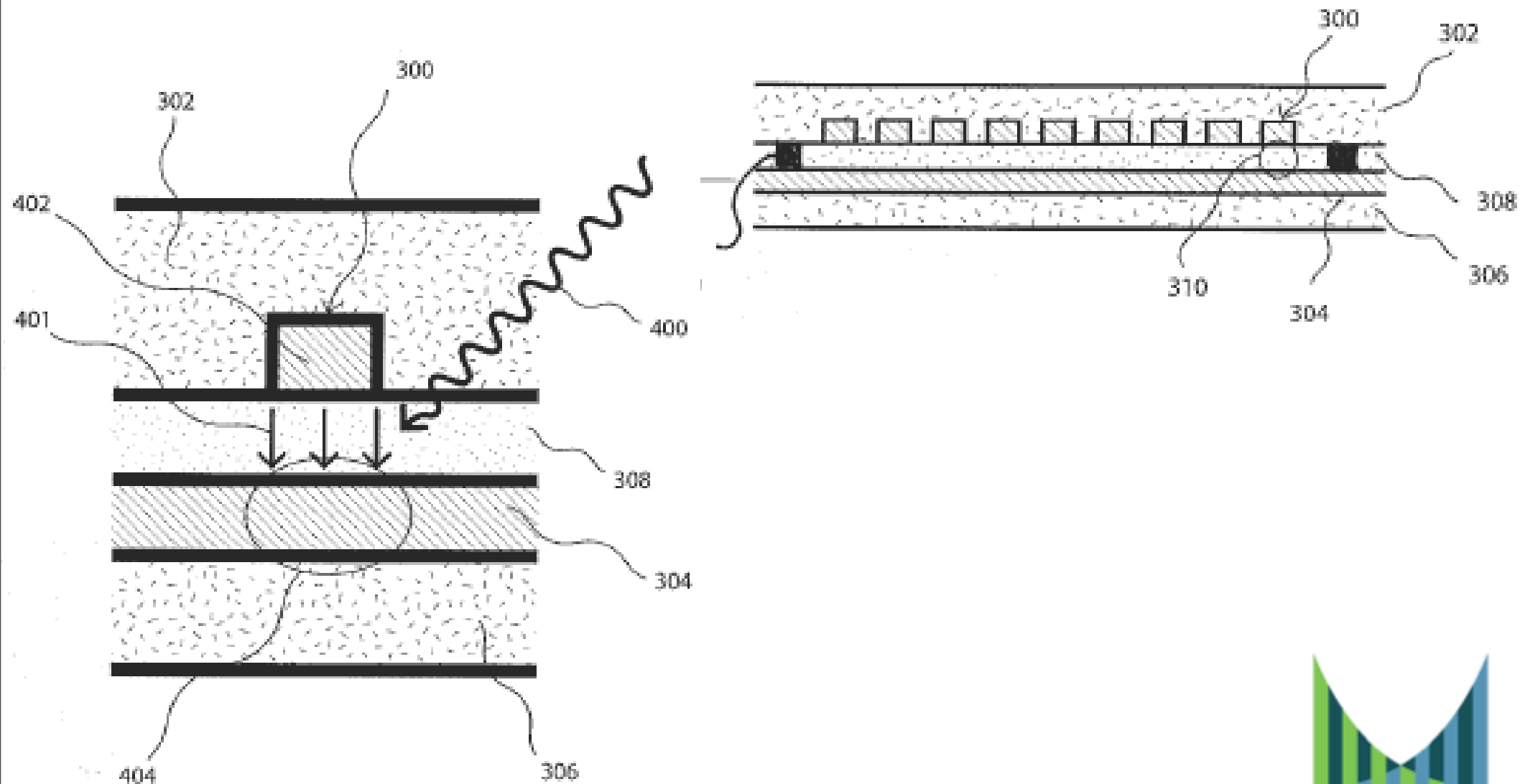




# Tunneling Photosensitive Cross-Grid Array



# Tunneling Photosensitive Cross-Grid Array





# Tunneling Photosensitive Cross-Grid Array

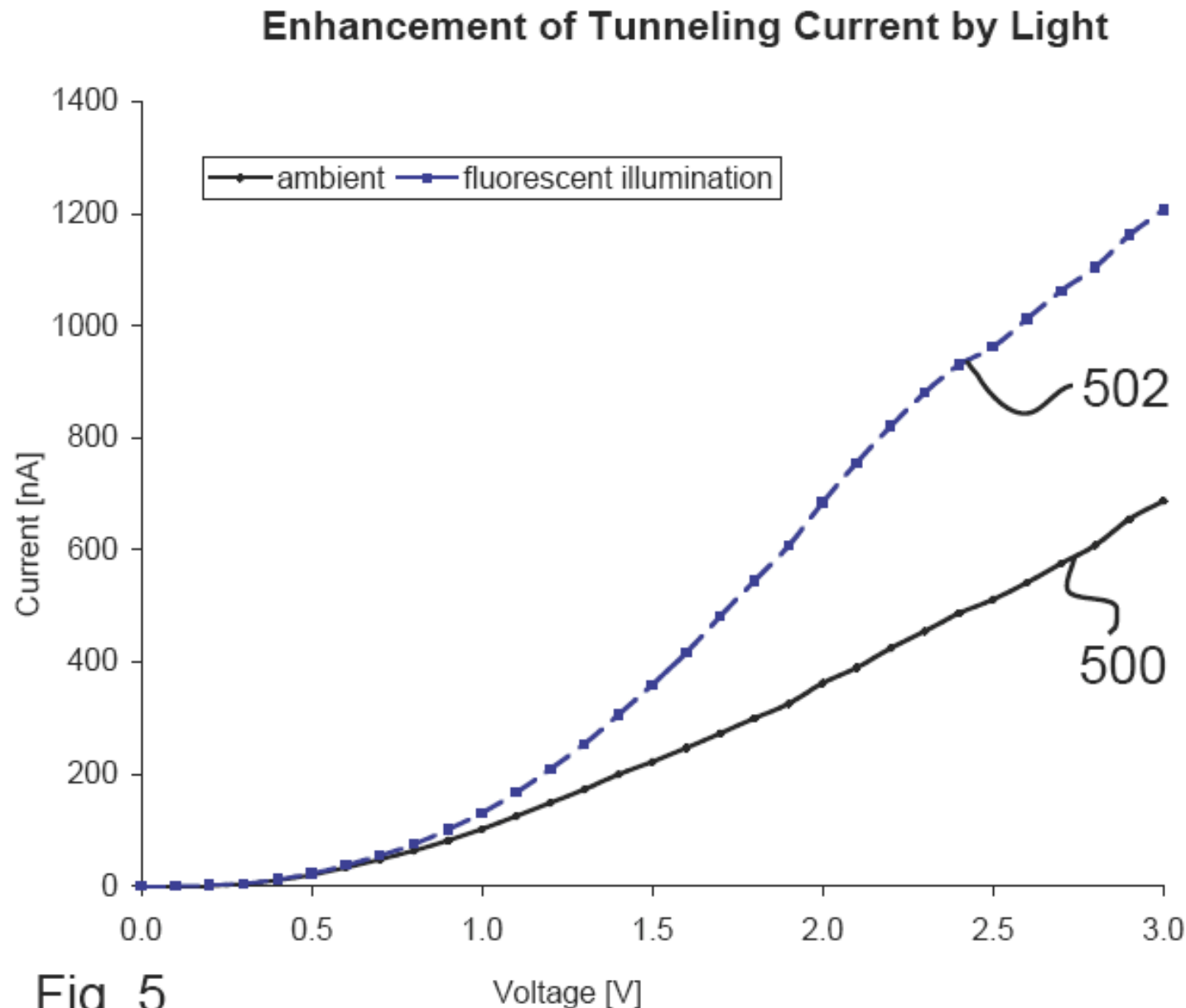


Fig. 5

# Motivation:

1. Critical appraisal of concepts
2. Invitation to engage in joint research
3. Suggestions and ideas for research
4. Open problems



# Future:

Ubiquitous, pervasive, omnipresent  
embedded sensor networks  
in 10-15 years time.

# Company location and contact information

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Singapore

Telephone: +65 6777 9509  
+65 9777 9599 (cell)

URL: <http://www.quantum-pi.com>

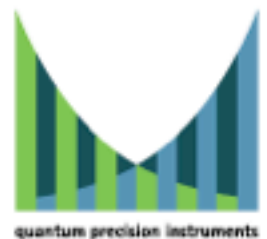
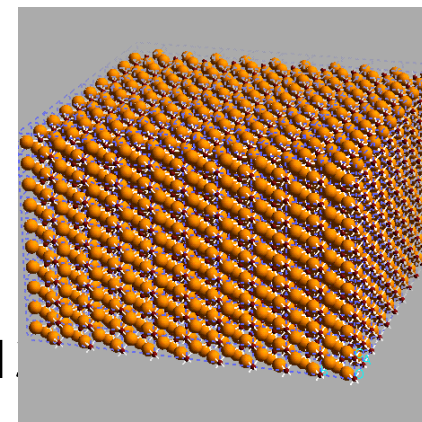
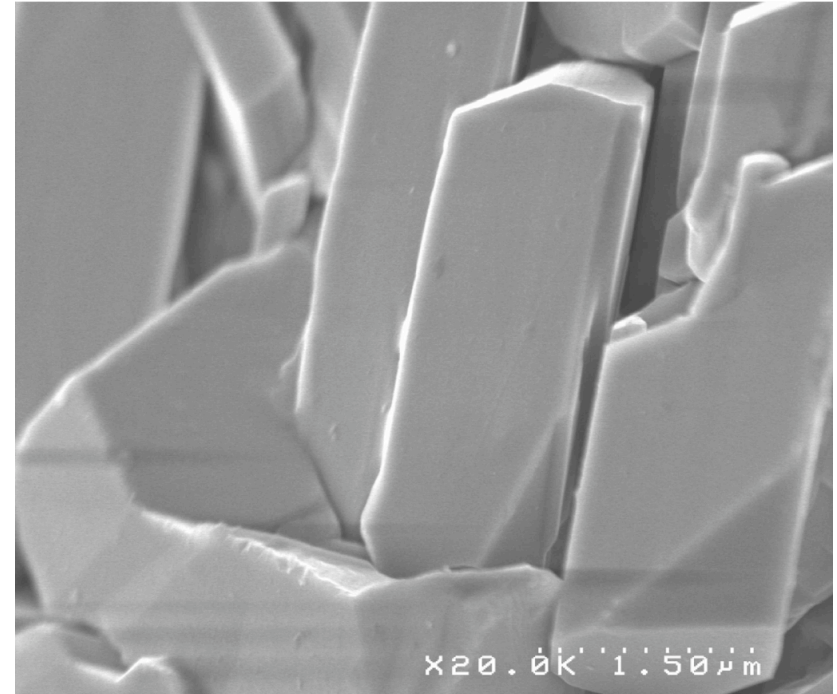
e-mail: [marek@quantum-pi.com](mailto:marek@quantum-pi.com)

Business Registered:

Quantum Precision Instruments Asia, Pte. Ltd.

Company Registration No. 200415706Z

65 Chulia Street, #48-02 OCBC Centre, Singapore 049511



# Post Script: Nanocar or “Where fantasy stops and reality begins?”

## It started as a sheer scientific joke:

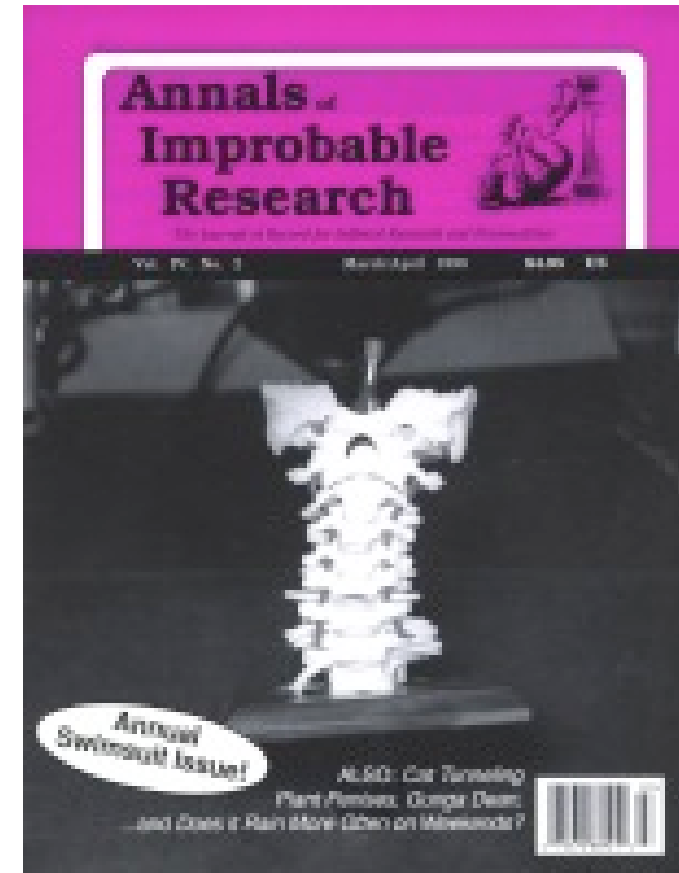
"Nano-cars: Enabling Technology for building Buckyball Pyramids",  
M.T. Michalewicz, Annals of Improbable Research,  
Vol. IV, No. 3 March/April 1998

Table of Contents for Volume 4, Issue 2, Mar/Apr 1998  
Annual Swimsuit issue  
Research:

The History of the Universe in 200 Words or Less Translated Ten Times or More  
Nano-Cars and Buckyball Pyramids  
Penises in the Plant Kingdom  
Cat Tunneling  
Does It Rain More Often on the Weekends?

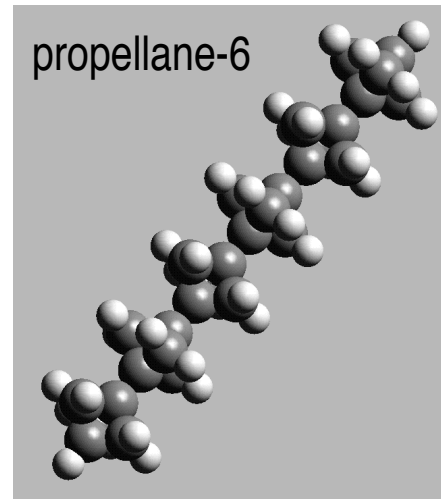
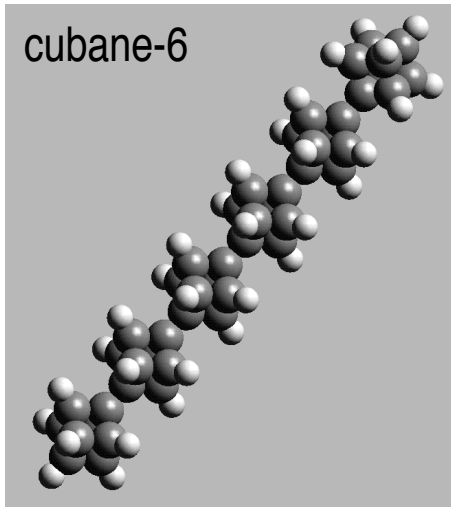
earlier also presented at:

"Nano-cars: Feynman's dream fulfilled or the ultimate challenge to Automotive Industry" Publication  
abstract: M T Michalewicz, The Fifth Foresight Conference on Molecular Nanotechnology, Palo Alto  
(1997) Nov 5-8

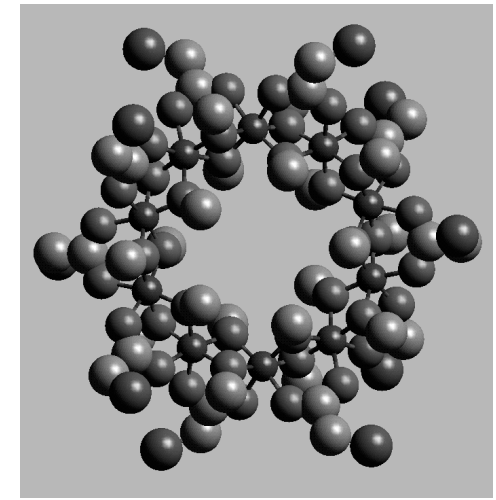


# Post Script: Nanocar or “Where fantasy stops and reality begins?”

## molecular tinkertoy components



## molecular ferric wheel



The concept of a nanocar built out of molecular "tinkertoys" was first hypothesized by Marek T. Michalewicz at The Fifth Foresight Conference on Molecular Nanotechnology, Palo Alto (1997 Nov 5-8) [2]. Subsequently an expanded version was published in *Annals of Improbable Research*, Vol. IV, No. 3 March/April 1998 [3]. These papers supposed to be a not-so-serious contribution to a fundamental debate on the limits of bottom-up Drexlerian nanotechnology and conceptual limits of how far mechanistic analogies advanced by Eric Drexler could be carried out. The important feature of this nanocar concept was the fact that all molecular component tinkertoys were known and synthesized molecules (alas some very exotic and only recently discovered, e.g. staffenes, and notably - ferric wheel, 1995), in contrast to some Drexlerian diamondoid structures that were only postulated and never synthesized; and the drive system that was embedded in a ferric wheel and driven by inhomogeneous or time-dependent magnetic field of a substrate - an "engine in a wheel" concept.

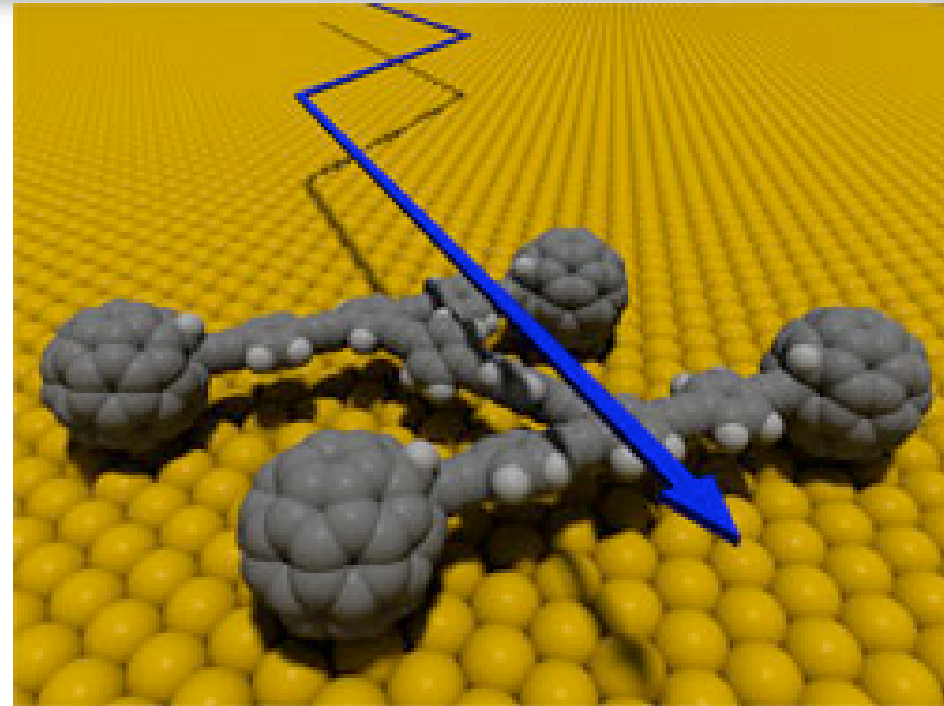
<http://en.wikipedia.org/wiki/Nanocar>

# Post Script: Nanocar or “Where fantasy stops and reality begins?”

## BUT.... 8 years later !!!

10/20/2005

CONTACT: Jade Boyd  
PHONE: (713) 348-6778  
E-MAIL: [jadeboyd@rice.edu](mailto:jadeboyd@rice.edu)



“Rice scientists build world's first single-molecule car  
'Nanocar' with buckyball wheels paves way for other molecular machines.

Rice University scientists have constructed the world's smallest car -- a single molecule "nanocar" that contains a chassis, axles and four buckyball wheels.

The "nanocar" is described in a research paper that is available online and due to appear in an upcoming issue of the journal Nano Letters. ....”